

# SHRINK FIT SYSTEMS

Advanced Technology for Precision Machining

# SHRINK FIT PACKAGE INCLUDES 10

# **FOR START.2 SHRINK FIT UNIT**

- The most powerful entry level Shrink Fit unit
  Optional foot pedal available allows for (14Kw) allows shrinking for most shank sizes in 2 seconds!
- · Toolholders include pluggable coolant ports (starting at 1/4").
- · Shrink and unshrink any type of tools and cutters Steel, HSS, Carbide, Heavy Metal, Powdered Metal, Shrink Fit extensions and reductions, Tool Shank must have h6 tolerance.
- Remote control pendant Shrink and Cooling unit linked and controlled by 1 pendant!

- hands-free operation.
- Operate up to 2 cooling units simultaneously (2nd unit is an optional purchase).

### **EXCLUSIVE FEATURES:**

- Auto shank size detection protects against overheating thereby preventing toolholder premature failure.
- Inductor rotates 180° to allow easy removal of broken tools.



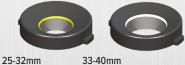
# PACKAGE INCLUDES:

SHRINK FIT UNIT AND COOLING UNIT



## **5 PIECE INDUCTION RING SET**

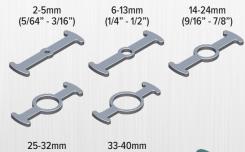




(1" - 1.1/4")



#### **5 PIECE COOLING BRACKET SET**



(1" - 1.1/4") (1.1/4" - 1.1/2")

**CHUCK HOLDERS** (CAT40/50, BT30-50, HSK25-100) Included pair corresponds to selected Shrink Fit package



#### **PRICE (200V) PRICE (380V)** START.2 PACKAGES\* CAT40/BT40 START.2-XXX PACKAGE\*\* \$13,500.00 \$14,500.00 NCAT40/NBT40 START.2-XXX PACKAGE \$14,300.00 \$15,300.00 CAT50 START.2-XXX PACKAGE \$15.300.00 \$16.300.00 NCAT50 START.2-XXX PACKAGE \$15,900.00 \$16,900.00 **HSK63A START.2-XXX PACKAGE** \$14,000.00 \$15,000.00 \$15,400.00 \$16,400.00 **HSK100A START.2-XXX PACKAGE** \$14,500.00 BT30 START.2-XXX PACKAGE \$13,500.00 **NBT30 START.2-XXX PACKAGE** \$14,250.00 \$15,250,00

Replace "XXX" in part number with respective voltage, either 200 or 380. rices subject to change without prior notice.

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#### STANDARD FEATURES



BALANCE



ID CHIP READY (Except for BT Taper)



**COOLANT PORTS** 

**OPTIONAL FEATURES** 



**TAPER PLUS (Dual Contact Taper)** 

\*Package pricing includes ten standard inch size SF holders with less than 6.00 gage lengths and a 200V or 380V shrink fit unit.



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Scan the QR code to view the complete Start.2 Shrink Fit video!





# SHRINK FIT SYSTEMS

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# SHRINK FIT PACKAGE INCLUDES 10

# FOR FI-6 SHRINK FIT UNIT

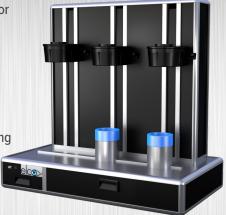
- Powerful Shrink Fit unit (14Kw) allows shrinking for most shank sizes in 2 seconds!
- Toolholders include pluggable coolant ports
  Two built-in cooling units to support (starting at 1/4").
- · Shrink and unshrink any type of tools and cutters - Steel, HSS, Carbide, Heavy Metal, Powdered Metal, Shrink Fit extensions and reductions. Tool Shank must have h6 tolerance.
- Remote control pendant Shrink and Cooling unit linked and controlled by 1 pendant!

- · Optional foot pedal available allows for hands-free operation.
- high quantity tool assembly.

## **EXCLUSIVE FEATURES:**

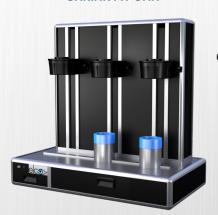
- Auto shank size detection protects against overheating thereby preventing toolholder premature failure.
- Inductor rotates 180° to allow easy removal of broken tools.





# **PACKAGE INCLUDES:**

**SHRINK FIT UNIT** 



### **5 PIECE INDUCTION RING SET**

2-5mm 6-13mm 14-24mm (5/64" - 3/16") (1/4" - 1/2") (9/16" - 7/8")

25-32mm 33-40mm

(1" - 1.1/4") (1.1/4" - 1.1/2")

STORAGE RACKS

#### **5 PIECE COOLING BRACKET SET**



25-32mm 33-40mm (1" - 1.1/4") (1.1/4" - 1.1/2")

**CHUCK HOLDERS** (CAT40/50, BT30-50, HSK25-100) Included pair corresponds to selected Shrink Fit package



**OPTIONAL FEATURES** 

FI-6 PACKAGES*	PRICE (200V)	PRICE (380V)
CAT40/BT40 FI-6-XXX PACKAGE**	\$20,000.00	\$21,000.00
NCAT40/NBT40 FI-6-XXX PACKAGE	\$20,500.00	\$21,500.00
CAT50 FI-6-XXX PACKAGE	\$21,500.00	\$22,500.00
NCAT50 FI-6-XXX PACKAGE	\$22,300.00	\$23,300.00
HSK63A FI-6-XXX PACKAGE	\$20,500.00	\$21,500.00
HSK100A FI-6-XXX PACKAGE	\$22,000.00	\$23,000.00
BT30 FI-6-XXX PACKAGE	\$18,900.00	\$19,900.00
NBT30 FI-6-XXX PACKAGE	\$19,600.00	\$20,600.00

\*Replace "XXX" in part number with respective voltage, either 200 or 380.

### STANDARD FEATURES









**COOLANT PORTS** 





**TAPER PLUS (Dual Contact Taper)** 

\*Package pricing includes ten standard inch size SF holders with less than 6.00 gage lengths and a 200V or 380V shrink fit unit.



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